



Tischbohrwerk

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Spindel- Ø spindle diamete | x-Weg x-travel |
|---------|---------------|-----------|----------------|----------------------------|----------------|
| 80407 | WOTAN | B105 S | | 105 | 1700 |
| 80406 | WOTAN | B130 | 1962 | 130 | 2000 |
| 20887 | STANKO | 2A622 4-1 | 1994 | 110 | 2000 |

Plattenbohrwerk - Horizontal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Spindel- Ø spindle diamete | x-Weg x-travel |
|---------|---------------|-----------|----------------|----------------------------|----------------|
| 80359 | UNION | BFP 130/7 | 1993 | 130 | 6920 |

Plattenbohrwerk - Traghülse

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Spindel- Ø spindle diamete | x-Weg x-travel |
|---------|---------------|---------------------|----------------|----------------------------|----------------|
| 80404 | SKODA | W 200 HC | 1991 | 200 | 10000 |
| 80409 | SCHARMANN | Heavycut 2.3 / TD 4 | 1987 | 160 | 12000 |
| 80405 | SKODA | W 200 HC | 1983/1992 | 200 | 6000 |

Koordinatenbohrmaschine

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Spindel- Ø spindle diamete | x-Weg x-travel |
|---------|---------------|----------|----------------|----------------------------|----------------|
| 80385 | HAUSER-SIP | MP 52 DR | 1983 | 110 | 900 |

Radialbohrmaschine

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Bohrleistung in bore capacity i | Ausladung arm length |
|---------|---------------|-------------|----------------|---------------------------------|----------------------|
| 20584 | KOLB | NKH 55 | ca. 1960 | 55,0 | 1750 |
| 20450 | KOLB | HKH 50/1250 | 1972 | 50,0 | 1.350 |
| 20850 | KOLB | NKR 42 | 1961 | 40 | 1250 |

Flanschenbohrmaschine

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Bohrleistung in bore capacity i | Teilkreis Durch max. pitch circ |
|---------|---------------|----------|----------------|---------------------------------|---------------------------------|
| 80360 | GSP | PVU | 1996 | 50 | 4300 |

Fräsmaschinen

Fräsmaschine - Universal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|---------------|----------|----------------|----------------|----------------|
| 20863 | MAHO | MH 700 C | 1984 | 700 | 500 |

Bearbeitungszentrum - Universal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|---------------|----------|----------------|----------------|----------------|
| 90296 | SMTCL | VMC 1100 | 2007 | | |

Werkzeugfräsmaschine - Universal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|---------------|----------|----------------|----------------|----------------|
| 80262 | AUERBACH | FUW 625 | 1995 | 625 | 525 |

Konsolfräsmaschine - universal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|---------------|----------|----------------|----------------|----------------|
| 20877 | AVIA | FNE 50 P | 2008 | 800 | 500 |

Portalfräsmaschine

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|-----------------|--------------------|----------------|----------------|----------------|
| 80315 | WALDRICH-SIEGEN | PF-H-100 1-325/275 | 1971/2017 | 16000 | 5000 |
| 80351 | WALDRICH-COBURG | 12-11 FP 100 | 1967/2008 | 4000 | 1250 |
| 20768 | WALDRICH-COBURG | 20-10 FP 280 | 1973/1999 | 17700 | 4755 |

Portalfräsmaschine verfahrbar

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | x-Weg x-travel | y-Weg y-travel |
|---------|---------------|----------|----------------|----------------|----------------|
| 90312 | ZIMMERMANN | FZ 42.32 | 2012 | 12500 | 5000 |

Verzahnungsmaschinen

Zahnrad-Abwälzfräsmaschine - vertikal

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Rad-Ø wheel dia. | Radbreite gear width |
|---------|---------------|----------|----------------|------------------|----------------------|
| 20851 | PFAUTER | P 1000 | 2003 | 1000 | 500 |

Table Type Boring and Milling Machine

| y-Weg y-travel | kW kW | to to |
|----------------|-------|-------|
| 1250 | | |
| 1600 | 20 | |
| 1400 | 22 | |

Floor Type Boring and Milling M/C - Hor.

| y-Weg y-travel | kW kW | to to |
|----------------|-------|-------|
| 2500 | 35 | |

Ram-Type Floor Boring and Milling M/C

| y-Weg y-travel | kW kW | to to |
|----------------|-------|-------|
| 3000 | 85 | 86 |
| 4000 | 115 | |
| 3000 | 100 | 80 |

Jig Boring Machine

| y-Weg y-travel | kW kW | to to |
|----------------|-------|-------|
| 600 | 8 | 7 |

Radial Drilling Machine

| Wstck.höhe height | kW kW | to to |
|-------------------|-------|-------|
| 1630 | | |
| 1630 | | |
| 1000 | | |

Flange Drilling Machine

| Spindellanzahl number of spi | kW kW | to to |
|------------------------------|-------|-------|
| 1 | 22 | |

Milling machines

Universal Milling Machine

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| 450 | 40 | 3,3 |

milling machining centers - universal

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| | | |

Tool Room Milling Machine - Universal

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| 455 | 4 | |

Knee-and-Column Milling Machine - univ.

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| 420 | 12 | 3 |

Planer-Type Milling M/C - Double Column

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| 2450 | 260 | |
| 500 | | |
| 800 | 170 | 300 |

Double Column Milling M/C - Gantry Type

| z-Weg z-travel | kW kW | to to |
|----------------|-------|-------|
| 3500 | 60 | 149 |

Gear cutting machines

Gear Hobbing Machine - Vertical

| Modul - max. max. module | kW kW | to to |
|--------------------------|-------|-------|
| 14 | 14 | |

SK Maschinen-Service GmbH
 Phone +49 (0) 2151 7935-0
 Fax +49 (0) 2151 7935-35

47918 Tönisvorst / Germany
 Tackweg 4
 Gewerbegebiet Tempelshof



<http://www.sk-maschinen.de>

E-Mail: info@sk-maschinen.de



Nutzenziehmaschine

Keyseating Machine

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Nutenbreite groove width | Ziehlänge drawing length | Arbeitsgeschw working speec | kW kW | to to |
|---------|---------------|-------------------|----------------|--------------------------|--------------------------|-----------------------------|-------|-------|
| 20715 | FRÖMAG | Rapida D 100/1000 | 1979 | 3-100 | 1000 | 2-20 | 15 | |

Transportsysteme

Conveyor systems

Transportsysteme

Conveyor system

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Rollganglänge - Length of rolle | Rollganglänge - Length of rolle | Anzahl der Qt Numbers of ci | kW kW | to to |
|---------|------------------|----------|----------------|---------------------------------|---------------------------------|-----------------------------|-------|-------|
| 80388 | STAHLSEIL | Gehaenge | | 0 | 0 | 0 | | |
| 80324 | RUD-KETTENFABRIK | VIP | 1985 | 0 | 0 | | | |

Maschinenwerkzeuge

machine tools

Bohrer

drill bit

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Durchmesser diameter | Länge length | Aufnahme tool adaptor | kW kW | to to |
|---------|-----------------|----------|----------------|----------------------|--------------|-----------------------|-------|-------|
| 80318 | GÜHRING / TITEX | MK | | 10-60 | 100-500 | MK 1-5 | | |

Abwälzfräser

hob cutter

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Außendurchmesse external diamet | Durchmesser Boh bore diameter i | Breite width | kW kW | to to |
|---------|----------------------------|------------|----------------|---------------------------------|---------------------------------|--------------|-------|-------|
| 80344 | FETTE - PWS - KLINGELNBERG | Modul 2-14 | | 80-210 | 32-60 | 90-270 | | |

Sonstige Maschinen

Other machines

Messplatte

Measuring Plate

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Länge length | Breite width | to weight of the i | kW kW | to to |
|---------|---------------|----------|----------------|--------------|--------------|--------------------|-------|-------|
| 80338 | MESSPLATTE | 400x270 | | 400 | 270 | 0,02 | | |

Maschinenzubehör etc.

Other accessories for machine tools

Werkzeughalter

Toolholder

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Werkzeugaufspan tool clamping a | Gewicht weight | kW kW | to to |
|---------|---------------|------------------------|----------------|---------------------------------|----------------|-------|-------|
| 80226 | SCHAFTFRAESER | Carbide milling cutter | used and unus | 0 | 0 | | |
| 80336 | KOMET | FG IV | | 150x18 | 0,001 | | |
| 80337 | HERTEL | SPABO 114.300 | | 50x50 | 0,003 | | |
| 80312 | WOTAN | SK50 | | SK50 | 1 | | |

Werkzeugaufnahme

Tool taper

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Konus-Aufnahme conus taper | kW kW | to to |
|---------|---------------|-----------|----------------|----------------------------|-------|-------|
| 80293 | DIXI | W75 128/4 | | 0 | | |

Spannmittel

Clamping Units

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Gewicht weight | Aufnahme MK taper MK | kW kW | to to |
|---------|----------------|-------------------|----------------|----------------|----------------------|-------|-------|
| 80264 | REISHAUER | AZ, NZA, ZB | | 0,2 | 0 | | |
| 80339 | Zentrierspitze | fest + mitlaufend | | 1 | 4 | | |

Schleifscheibenflansch

grinding wheel flange

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Schleifscheiben max. width of g | Schleifscheiben diameter / bore | Flanschkonus Flange taper | kW kW | to to |
|---------|------------------|------------|----------------|---------------------------------|---------------------------------|---------------------------|-------|-------|
| 80263 | Schaudt | 110x203,2 | | 0 | 0 | 0 | | |
| 80412 | REFORM / GOECKEL | 200/300 mm | | 0 | 0 | 0 | | |
| 20305 | REISHAUER | 104 | | 104 | 160 | | | |

Schleifscheibe

Grinding Wheel

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Außendurchmesse external diamet | Innen-Ø internal Ø | Breite width | kW kW | to to |
|---------|------------------------|----------------|----------------|---------------------------------|--------------------|--------------|-------|-------|
| 80387 | KREBS / NORTON | 762 x 304,8 | | 762 | 304,8 | 36 - 42 - 64 | | |
| 80386 | BURKA KOSMOS / HOEFLER | 400 x 45 x 127 | | 400 | 127 | 45 | | |
| 80211 | FELDMUEHLE | 350x20 / 4x127 | | 350 | 127 | 20 | | |
| 80411 | GOECKEL / REFORM | 150x130x120 | | 150 | 120 | 15 | | |

Anzugsbolzen

pull stud


| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Länge length | Durchmesser diameter | Gewinde thread | kW kW | to to |
|---------|---------------|--------------|----------------|--------------|----------------------|----------------|-------|-------|
| 80279 | Anzugsbolzen | ISO 7388/2-B | fabrikneu | 65,5 | 37 | M24 | | |

Bohrwerkstisch

Rotary Table - Boring

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Tischlänge table length | Tischbreite table width | Tischbelastg. table load | kW kW | to to |
|---------|---------------|----------|----------------|-------------------------|-------------------------|--------------------------|-------|-------|
|---------|---------------|----------|----------------|-------------------------|-------------------------|--------------------------|-------|-------|



| | | | | | | |  Rotary Table - Boring | | |
|------------------------|--------------------|-----------------------|----------------|-----------------|-----------------|-------------------|--|----|--|
| Nr. | Fabrikat | Typ | Baujahr | Tischlänge | Tischbreite | Tischbelastg. | kW | to | |
| No. | Make | Type | New in | table length | table width | table load | kW | to | |
| 80357 | EIMELDINGEN | 6 -25 X-1600 2/S -25 | 1998 | 3000 | 3000 | 100 | 35 | | |
| 80323 | SKODA | E 25 | 1990 | 2000 | 2000 | 25000 | 9 | | |
| 80322 | SKODA | E 25 | 1990 | 2000 | 2000 | 25000 | 9 | | |
| Aufspanntisch | | | | | | | Clamping Table | | |
| Nr. | Fabrikat | Typ | Baujahr | Tischlänge | Tischbreite | Tischbelastg. | kW | to | |
| No. | Make | Type | New in | table length | table width | table load | kW | to | |
| 80326 | AUFSPANNTISCH | Ø600 - Ø330 | | 600 | 600 | 0 | | | |
| 20506 | AUFSPANNTISCH | Ø600 | 1992 | 1 | 1 | 1 | | | |
| Wendespanner | | | | | | | Reversible Clamping Device | | |
| Nr. | Fabrikat | Typ | Baujahr | Tisch-Ø | | Tischbelastg. | kW | to | |
| No. | Make | Type | New in | table Ø | | table load | kW | to | |
| 20603 | PEISELER | 1000 | 1959 | 1000 | 0 | 0,5 | 1 | | |
| Fräseinrichtung | | | | | | | Milling Device | | |
| Nr. | Fabrikat | Typ | Baujahr | Antriebslsg. | Aufnahme | kW | kW | to | |
| No. | Make | Type | New in | load | tool adaptor | total power re | kW | to | |
| 20412 | PFAUTER | Fraeskopf - Innenverz | 1970 | 0 | 0 | 0 | | | |
| 80265 | TOS | FO16 Tangentialfraes | | 0 | 0 | 0 | | | |
| Schleifapparat | | | | | | | Grinding Unit | | |
| Nr. | Fabrikat | Typ | Baujahr | Schleifscheiben | Antriebslsg. | | kW | to | |
| No. | Make | Type | New in | grinding wheel | load | | kW | to | |
| 80375 | FORTUNA | SA 100x340.20 R | | 0 | 0 | | | | |
| Aufspannplatte | | | | | | | bolster plate | | |
| Nr. | Fabrikat | Typ | Baujahr | Plattenlänge | Plattenbreite | Plattenhöhe | kW | to | |
| No. | Make | Type | New in | floor-plate len | floor-plate wid | floor-plate hei | kW | to | |
| 20883 | AUFSPANNPLATTE | 4 x 2 m | | 4000 | 2000 | 360 | 7 | | |
| 20838 | STOLLE | 2,5 x 1,5 | | 2500x1500 | 255 | 250 | | | |
| 80249 | KLINGELNBERG | 1050 | | 1050 | 1050 | 60 | 0,2 | | |
| Plattenfeld | | | | | | | Floor Plates | | |
| Nr. | Fabrikat | Typ | Baujahr | Länge | Breite | Anzahl | kW | to | |
| No. | Make | Type | New in | length | width | number | kW | to | |
| 90313 | AUFSPANNPLATTE | 48 m² | | 12 | 4 | 6 | 42 | | |
| Aufspannwürfel | | | | | | | Clamping Cube | | |
| Nr. | Fabrikat | Typ | Baujahr | Länge | Breite | Höhe | kW | to | |
| No. | Make | Type | New in | length | width | height | kW | to | |
| 20882 | MAS (KOVOSVIT) | 1350 x 950 x 500 | 1997 | 1350 | 950 | 500 | | | |
| Anreißplatte | | | | | | | Surface Plate | | |
| Nr. | Fabrikat | Typ | Baujahr | Tischlänge | Tischbreite | Tischhöhe | kW | to | |
| No. | Make | Type | New in | table length | table width | table height | kW | to | |
| 80382 | ANREISSPLATTE | | | 1000 | 660 | 870 | | | |
| Planscheibe | | | | | | | Faceplate | | |
| Nr. | Fabrikat | Typ | Baujahr | Planscheibe | | | kW | to | |
| No. | Make | Type | New in | faceplate dia. | | | kW | to | |
| 80296 | PLANSCHHEIBE | 630 KK8 | | 635 | | | | | |
| Bohrkopf | | | | | | | Boring Head | | |
| Nr. | Fabrikat | Typ | Baujahr | Ausladung | Aufnahme | Antriebslsg. | kW | to | |
| No. | Make | Type | New in | throat | tool adaptor | load | kW | to | |
| 80304 | GÜHRING/VOLZ/TITEX | M5-M48 | | 0 | 0 | 0 | | | |
| Spannfutter | | | | | | | Clamping Chuck | | |
| Nr. | Fabrikat | Typ | Baujahr | Durchmesser | Bauhöhe | Backenbreite | kW | to | |
| No. | Make | Type | New in | diameter | height | thickness of jaws | kW | to | |
| 80285 | Carnaghi | KS 1000 | 1994 | 1000 | 200 | 100 | | | |
| 80302 | ADAPTER / FLANSCH | KK8 / KK11 | | 200-400 | | | | | |
| 80376 | FORKARDT | KSL 630 | 1993 | 630 | 150 | 60 | | | |
| Einstellgerät | | | | | | | Adjusting Instrument | | |
| Nr. | Fabrikat | Typ | Baujahr | Längsweg | Querweg | Tischlänge | kW | to | |
| No. | Make | Type | New in | longitudinal tr | cross travel | table length | kW | to | |
| 20785 | ZOLLER | H 400 | 1983 | 1 | 1 | 1 | 0,5 | | |



Motor

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Antriebslsg. load | Volt volt | Ampere ampere | kW kW | to to |
|------------|------------------|-------------------------|-------------------|----------------------|--------------|------------------|----------|----------|
| 80368 | ATB LOHER | AF100L | neuwertig | 3 | 380 | 6,8 | | |
| 80366 | KESSLER | DMR 132.A.4. FFS | neuwertig | 32-40 | 320-420 | 74-85 | | |
| 20548 | SIEMENS | UD 0801 - UD 0712 | | 11,22 | 460 | 24 | 74, 158 | |
| 80364 | SIEMENS | 1FT5138-0AA01-2Z | neuwertig | 0 | 0 | 0 | | |
| 20337 | BBC | GN 200 L35F | 1981 | 75 | 400 | 208 | | |
| 20336 | BBC | MIF 5568/1Q | | 55 | 400 | 151 | | |
| 80367 | ADDA | C200 LT/4 | neuwertig | 30 | 380 | 58 | | |
| 20508 | SIEMENS | 1FT5 | 1992 | 0 | 0 | 0 | | |
| 80370 | INDRAMAT | MDD 093C-F-030-N2 | 1995 | 0 | 0 | 0 | | |
| 80363 | SIEMENS | 1GG6204-0 WA49-6 ; 2003 | | 52 | 380 | 168 | | |
| 20507 | SIEMENS | 1PH6 186-4NB46 | 1992 | 22 | 280 | 66 | 0,4 | |
| 80362 | SIEMENS | 1FT5106-0AC01-2-Z | neuwertig | 0 | 0 | 0 | | |
| 80365 | SIEMENS | 1FT5102-0AG01-2 | neuwertig | 0 | 0 | 0 | | |
| 80369 | INDRAMAT | MAC 090C-0-KD-2-0/ | 1988 | 0 | 0 | 0 | | |
| 20331 | SIEMENS | 1GS3 167 - 5SW 41 | | 1 | 77 | 54 | | |



Motor

Kompressor

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Antriebslsg. load | Förderdruck feed pressure | Literleistung liter capacity | kW kW | to to |
|------------|------------------|-------------|-------------------|----------------------|------------------------------|---------------------------------|----------|----------|
| 80214 | COOL TECHNOLOGY | EN286-1 | 1999 | 1,5 | 11 | 160 | 0,15 | |

Kompressor

Hydraulikaggregat

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Förderdruck feed pressure | Literleistung liter capacity | Antriebslsg. load | kW kW | to to |
|------------|------------------|-------------|-------------------|------------------------------|---------------------------------|----------------------|----------|----------|
| 80402 | REXROTH | | 2000 | 100 | 250 | 3 | 0,4 | |

Hydraulic Pumps Unit

Späneförderer

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Gesamtlänge length in total | Bandbreite band width | Förderhöhe conveying hei | kW kW | to to |
|------------|------------------|----------------|-------------------|--------------------------------|--------------------------|-----------------------------|----------|----------|
| 80377 | MAYFRAN | 900x3000 - 60° | 1993 | 3600 | 900 | 1200 | | |
| 80401 | MAYFRAN | 900x2700 | | 2700 | 900 | 1200 | | |

Swarf Conveyor

Ersatzteile

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | bar bar | Kolbenhub piston stroke | Umdrehunger revolutions pe | kW kW | to to |
|------------|-------------------------|------------------------|-------------------|------------|----------------------------|-------------------------------|----------|----------|
| 80292 | RÖHM | Oelverteiler Mover-3 f | 1998 | max. 75 | 0 | 0 | | |
| 90287 | FESTO | | | 0 | 0 | | | |
| 90286 | PARKER | D1 VW | | 0 | 0 | | | |
| 90285 | ORSTA | TGL | 1981 | 0 | 0 | | | |
| 90283 | REXROTH, VICKERS, WABCO | 4 WE 6 | | 0 | 0 | | | |

Spare Parts

Versorgungsmaschinen

Supply Machines

Frequenzumwandler

Frequency Changer

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Frequenz frequency | kW total power req | kW kW | to to |
|------------|------------------|-----------------|-------------------|-----------------------|-----------------------|----------|----------|
| 20653 | SIEMENS | Micromaster 440 | | 47-63 | 18,5 | | |

verschiedene Einrichtungen

Other attachments

Transportwagen

Trailer

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Tragkraft weight max. | Spannweite clamping width | Länge length | kW kW | to to |
|------------|------------------|-------------|-------------------|--------------------------|------------------------------|-----------------|----------|----------|
| 80243 | EIGENBAU | Rollwagen | | 0,5 | 1300 | 1300 | | |
| 80242 | EIGENBAU | Rollwagen | | 0,5 | 1300 | 1300 | | |
| 80241 | EIGENBAU | Rollwagen | | 0,5 | 1300 | 1300 | | |

Transformator

Transformer

| Nr. No. | Fabrikat Make | Typ Type | Baujahr New in | Leistung in kVA capacity in kVA | Eingangsspannung input voltage | Ausgangsspa output voltage | kW kW | to to |
|------------|------------------|-------------|-------------------|------------------------------------|-----------------------------------|-------------------------------|----------|----------|
| 05430 | TRAFO | TG 6041 | | 1000 | 10000 | | | |